1 NO. 1118 THE R. 1881 WHILE WAY

WHAT IS CLAIMED IS:

CLAIMS:

- A coating composition for application on an ink jet printed porous substrate for improving the waterfastness of the ink jet image comprising a polymer, a pH modifier, a thickening additive, an electrolyte, a surfactant, and water.
 - A coating composition as claimed in claim 1 wherein the polymer comprises ethoxylated polyethyleneimine.
 - 3. A coating composition as claimed in claim 2 wherein the ethoxylated polyethyleneimine comprises from about 0.5% to 10% by weight, based on a 100% weight basis.
- A coating composition as claimed in claim 3 wherein the ethoxylated polyethyleneimine comprises 5% by weight.
 - 5. A coating composition as claimed in claim 1 wherein the surfactant is selected from the group consisting of nonionic, anionic and cationic surfactants.
 - A coating composition as claimed in claim 5 wherein the surfactant comprises Surfynol.
- 7. A coating composition as claimed in claim 6 wherein the Surfynol is present in an amount of about 0.05% to 0.5% by weight.
 - $8.\,$ A coating composition as claimed in claim 7 wherein the Surfynol comprises 0.3% by weight.

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- A coating composition as claimed in claim 1 wherein the pH modifier comprises N.N-dimethylethanolamine.
- 10. A coating composition as claimed in claim 9 wherein the N,N-dimethylethanolamine is present in an amount capable of maintaining the pH of the coating composition between about 8.8 and 9.1.
 - 11. A coating composition as claimed in claim 10 wherein the N,N-dimethylethanolamine is present in an amount of about 1% to about 3% by weight.
 - A coating composition as claimed in claim 11 wherein the N,Ndimethylethanolamine comprises 2% by weight.
 - A coating composition as claimed in claim 1 wherein the electrolyte comprises ammonium sulfate.
 - 14. A coating composition as claimed in claim 13 wherein the ammonium sulfate is present in an amount of about 0.5% to 5% by weight.
 - A coating composition as claimed in claim 1 wherein the thickening additive comprises Guar.
- 16. A coating composition as claimed in claim 15 wherein the Guar is present in an amount of up to about 1% by weight.
 - A coating composition as claimed in claim 1 further comprising a lower aliphatic alcohol.

- 18. A coating composition as claimed in claim 1 further comprising a biocide.
- 19. A coating composition as claimed in claim 1 further comprising an ultraviolet fluorescent dye.

20. A coating composition as claimed in claim 1 wherein the coating composition is used as a pre-coat treatment prior to ink jet imaging the substrate.